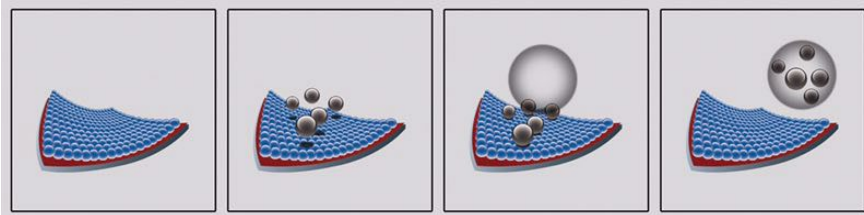


Sileather® Marine Cleaning Guide

Advanced Stain Resistant Molecular Structure

Sileather is inherently stain resistant thanks to our proprietary Siotech® silicone formula. As shown in the graphic below, our 100% silicone coating has very low surface tension and small molecular gaps, which make stains unable to penetrate Sileather fabrics.



General cleaning method:

1. Use a soft cloth to remove as much of the stain as possible.
2. Apply clean or soapy water to the stain with a cloth or sponge, and gently wipe until the stain disappears.
3. Wipe with a clean damp cloth and let air dry. Residue left by cleaners may shorten the service life and affect the appearance of the product and should be removed as soon as possible.



Professional cleaning method:

1. Remove the excessive stain with a clean cloth.
2. Take a damp cloth or sponge, wipe with moderate amounts of isopropyl alcohol solution/professional cleaning agents/diluted bleach solution (1:4 water). Wipe dry and repeat if necessary.
3. Wipe with a clean damp cloth and let air dry. Residue left by cleaners may shorten the service life and affect the appearance of the product and should be removed as soon as possible.

Caution:

- Test any cleaning method or agent in a small, hidden, and inconspicuous area before use.
- Please use a clean, soft cloth (or sponge) that does not fade.
- Avoid the use of rough and scratchy cleaning tools.
- Alcohol and alcohol-based cleaners are combustible. Please handle with care. Use only a small amount of detergent to avoid any source of ignition. Wear protective gloves and be sure to clean in a well-ventilated area.
- Common stains can be removed with clean water. For lipstick, markers and other stubborn stains, it is recommended to use isopropyl alcohol and clean within 24 hours. It is recommended that you clean and maintain your Sileather products on a monthly basis.
- Please keep hydrocarbons, benzene solvents, and cyclosiloxane oligomers away from Sileather fabrics.

Sileather can neither guarantee, nor take responsibility for specific results. Under no circumstances shall Sileather be liable for any incidental, consequential, or other damage resulting from negligence, misuse, mishandling or exposure of any chemicals used in connection with maintenance. Users must read the product specifications and determine appropriateness for specific applications. All label instructions on their use and precautions should be followed.

Additional Marine Vinyl Cleaners

Marine Cleaner Brands	Clean the stains within 5 mins	Clean the stains after 24 Hours of cleaner residue	Approval
Starbrite Professional Grade Mold & Mildew Remover	Yes	YES	Approved
Starbrite Ultimate Vinyl Clean	YES	YES	Approved
Starbrite Mildew Stain Remover	YES	YES	Approved
WestMarine Vinyl Clear	YES	YES	Approved
3M Marine Vinyl Cleaner, conditioner & protector	YES	bubbling	Not Approved
Mcguiars Multi-Surface Cleaner	YES	YES	Approved
303 Aerospace Ultimate UV Protectant	YES	bubbling	Not Approved
303 Mold & Mildew Cleaner +Blocker	YES	bubbling	Not Approved
303 Clear Vinyl Protective Cleaner	YES	YES	Approved
Simple Green	YES	YES	Approved
3M Citrus Adhesive Remover	bubbling	bubbling	Not Approved
Boat Juice - Interior Cleaner with SiO2 Ceramic UV Protectant	YES	Blue stains, unable to remove	Not Approved
Formula 409 All Purpose Cleaner	YES	Blue stains, unable to remove	Not Approved
Mineral Spirit Odorless	bubbling	bubbling	Not Approved

Note: The cleaners above have been tested internally by Sileather. Many marine cleaners are designed for PVC coated fabrics (vinyl), while Sileather is a 100% silicone coated fabric. The main purpose is to test the chemical reaction between these cleaners and Sileather. It is not recommended for general cleaning purposes.

- For common stains, please refer to the Sileather cleaning guide.
- Please always spot clean before applying any cleaner to Sileather materials.
- Avoid leaving cleaner residue on the surface.
- Please do not use any polish on Sileather.

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